

# INSTRUCTIONS TO FABRICATOR

#### PROJECT PLANS SHOW:

- I. Sign structure location.
- 2. Length of structure frame.
- 3. Panel size and locations on structure.
- 4. Walkway length for 2-post signs.
- 5. Post type and height to bottom of frame.
- 6. Base plate elevation.
- 7. Footing elevation or location of pile foundation.
- 8. Photoelectric cell location if required.

REFER TO THE FOLLOWING STANDARD PLANS FOR DETAILS NOT SHOWN ON PROJECT PLANS:

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	SI	Instructions and Examples
	S2	Post Types II Thru VIII
	S3	Post Types I-S Thru VII-S
	S4	Structural Frame Members
	S5	Structural Frame Members
	S6	Structural Frame Details
	S7	Frame Junction Details
	S8A,B,C,D	Sign Panel Mounting Details
	S9	Walkway Details No I
	SIO	Walkway Details No 2
	SII	Walkway Safety Railing Details

SI3 Pile Foundation ES-I5A

Mercury Sign Lighting Equipment ES-I5C Sign Lighting Equipment

### WALKWAY BRACKETS:

Space all walkway brackets maintaining uniform spacing where possible. Maximum spacing shall not exceed 1675 mm.

#### LIGHTING FIXTURE SUPPORTS:

Where distance from walkway bracket to end of sign panel exceeds 406 mm, extend lighting fixture supports to next walkway bracket. See Example No 2.

#### WALKWAY AND SAFETY RAILING:

Walkway to be continuous for entire length of frame for single post signs. For 2 post signs see Project Plans. Safety railing to protect entire walkway, but continuous for no more than 3.35 m in one unit.



DIST	COUNTY	ROUTE		POST DJECT	SHEET NO.	SHEETS		
		BULL						
REGISTERED CIVIL ENGINEER PROFESSIONA								
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PLANS APPROVAL DATE    Wo. C41260   Exp. 3-31-03   PLANS APPROVAL DATE   PLANS APPROVAL DATE								
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## **NOTES**

SPECIFICATIONS:

To accompany plans dated.

DESIGN: AASHTO Specifications for Structural Supports for Highway

Signs, Luminaires and Traffic Signals, dated 1994.

CONSTRUCTION: Standard Specifications and the Special Provisions.

LOADING:

WIND LOADING:

Normal to face of sign: 1490 Pa

Transverse to face of sign: 20% of normal force.

WALKWAY LOADING:

Dead load+2.22 kN concentrated live load.

UNIT STRESSES:

STRUCTURAL STEEL: fs = 138 MPa REINFORCED CONCRETE: fs = 138 MPa

fc = 8.3 MPa

FOOTING SOIL PRESSURE: 120 kPa (spread footing)

MINIMUM CLEARANCE: Vertical roadway clearance 5.5 m.

WELDING: All welding continuous unless otherwise noted on the

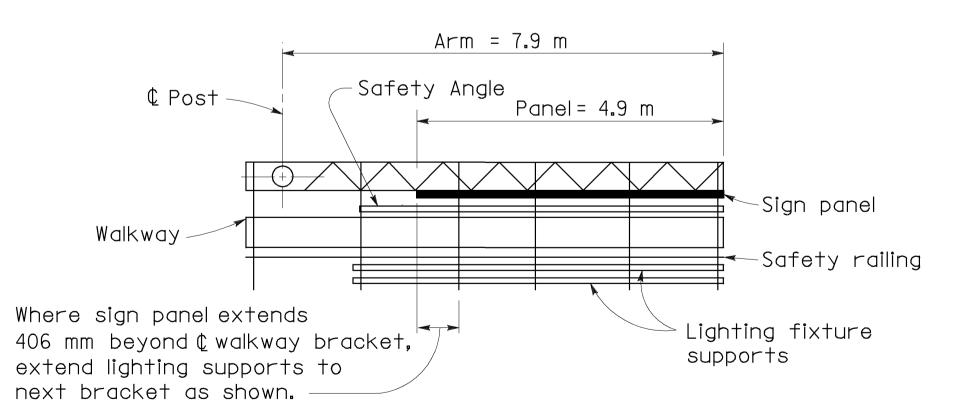
plans. All welding to be done in accordance with the

Standard Specifications.

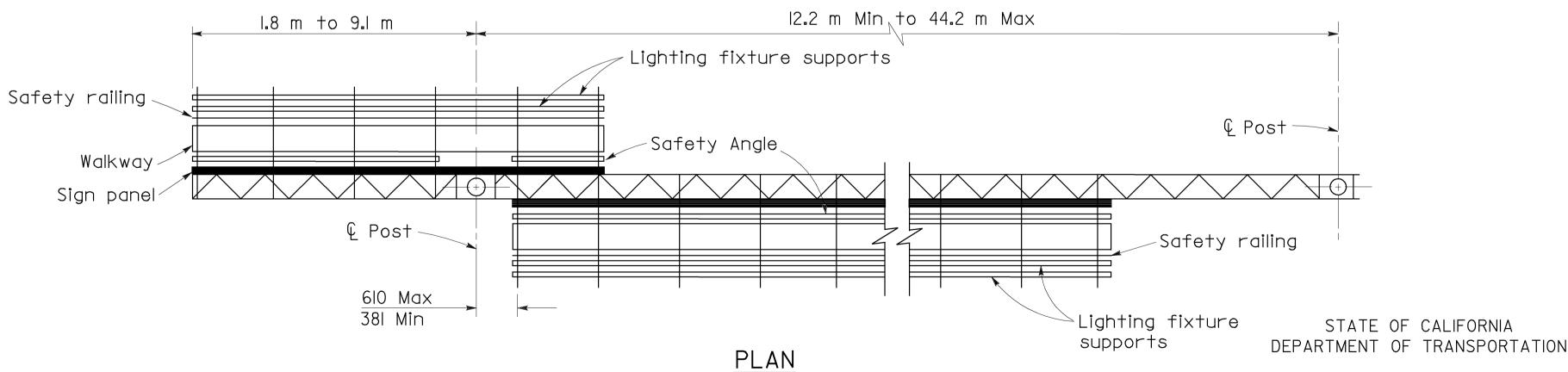


## NOTE

Signs are shown and dimensioned looking in the direction of traffic. Double faced signs are shown and dimensioned looking ahead along stationing.



PLAN CANTILEVER SINGLE POST TYPE Example No.2



TWO POST TYPE WITH CANTILEVER (PART DOUBLE-FACED)

Example No.3

# OVERHEAD SIGNS-TRUSS INSTRUCTIONS AND EXAMPLES

NO SCALE

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RSP SI DATED OCTOBER 26,2000 SUPERSEDES STANDARD PLAN SI DATED JULY 1,1999-PAGE 218 OF THE STANDARD PLANS BOOK DATED JULY 1999.

REVISED STANDARD PLAN RSP S1